

Work Order ID 68502

Thursday, April 14, 2011 10:16:44 AM

Page 1

Item ID: D4055-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Tank Top

Start Date: 4/14/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 4/14/14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4055

A

100

0.00

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D4055

Prog rev: A

Dwg rev: A

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

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Item Name: Tank Top

Start Date: 4/14/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150 Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

11/5/10 SP 20

160 QC21- Final Inspection - Work Order Release

0.00



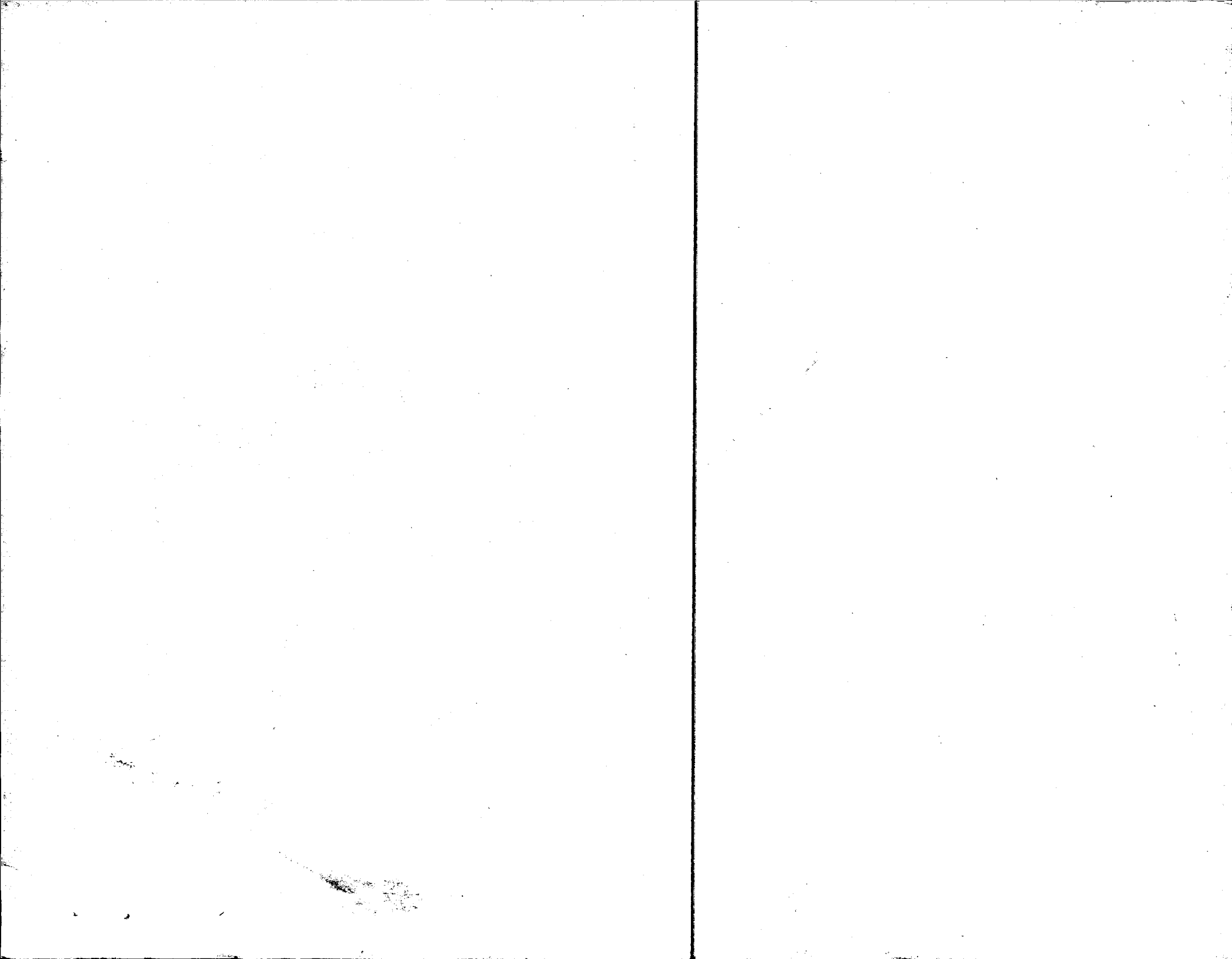
QC

Memo

0.00

Quality Control

11/5/10 J11-05-6
(2)



Picklist Print

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Page 1

Work Order ID: 68502



Parent Item: D4055-1



Parent Item Name: Tank Top

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 10.01.08 verified by:JLM
10.11.23 now made in house DD verf:EC

IPP rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.063

Purchased

No

100

sf

373.0000

3.8639

8.134526



B11-5-4

6061-T6 .063 Sheet

Location

Loc Qty

Loc Code

MAT021

373

113608

1

116308

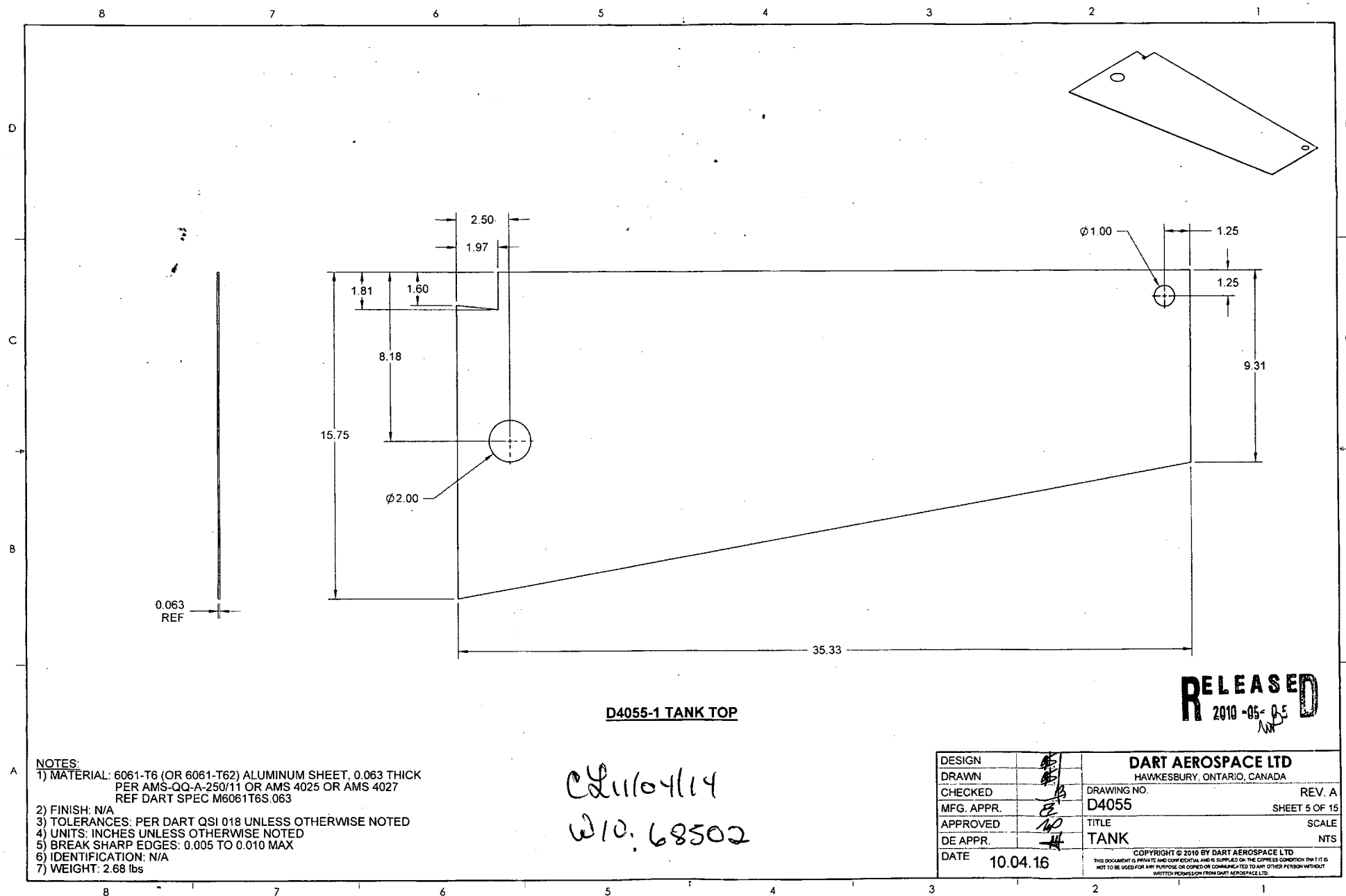
36

117285

336

117285

2



D4055-1 TANK TOP

RELEASED
2010-05-05

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4055	SHEET 5 OF 15
APPROVED		TITLE	SCALE
DE APPR.		TANK	NTS
DATE	10.04.16	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

